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DC590+ Series DC Drives - Integrator Series







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Parker Hannifin

The global leader in motion and control technologies

A world class player on a local stage

Global Product Design

Parker Hannifin has more than 40 years experience in the design and manufacturing of drives, controls, motors and mechanical products. With dedicated global product development teams, Parker draws on industry-leading technological leadership and experience from engineering teams in Europe, North America and Asia.

Local Application Expertise

Parker has local engineering resources committed to adapting and applying our current products and technologies to best fit our customers' needs.

Manufacturing to Meet Our Customers' Needs

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Electromechanical Worldwide Manufacturing Locations

Europe

Littlehampton, United Kingdom Dijon, France Offenburg, Germany Filderstadt, Germany Milan, Italy

Asia

Wuxi, China Jangan, Korea Chennai, India

North America

Rohnert Park, California Irwin, Pennsylvania Charlotte, North Carolina New Ulm, Minnesota



Offenburg, Germany

Local Manufacturing and Support in Europe

Parker provides sales assistance and local technical support through a network of dedicated sales teams and authorized technical distributors throughout Europe.

For contact information, please refer to the Sales Offices on the back cover of this document or visit www.parker.com



Milan, Italy



Littlehampton, UK



Filderstadt, Germany



Dijon, France

DC Drives - DC590+ Integrator Series 15 A - 1950 A

Overview

Description

The DC590+ Integrator Series DC drive is the latest development of the range which also includes the AC690+ AC drives. It benefits from 30 years experience of designing and manufacturing drives for process line control with dedicated function blocks which simplify the implementation of applications such as sectional drive reels, winder control etc. The function block capabilities offer unparralleled flexibility in both new installations and retrofit applications. A number of common fieldbus communications options enable connectivity to a wide range of popular control networks allowing the DC590+ to be integrated in larger control systems.

Features

- Ratings up to 1950 A and supply voltages to 690 V
- Internal controlled field supply
 Function blocks programming, including open and closed-loop winder control as standard

Standards

The DC590+ series meets the following standards when installed in accordance with the relevant product manual.

cc marked to EN50178 (Safety, Low Voltage Directive) EN61800-3 (EMC Directive) with integral filters. External supply capacitors are required up to 110 A for compliance.

- · Supply Voltage 220...500 V as standard
- CE marked
- UL and cUL approved up to 830 A



Technical Characteristics - Overview

reclifficat Character Istics - Over view			
Power configuration	DC590+ 4 quadrant regenerative; 2 fully controlled 3 phase thyristor bridges DC591+ 2 quadrant; 1 fully controlled 3 phase thyristor bridge		
Armature rating (ADC)	Frame 1 15, 35 A Frame 2 40, 70, 110, 165 A Frame 3 180, 270 A Frame 4 380, 500, 725, 830 A Frame 6 1250, 1600, 1950 A		
Overload	15270 A; 200 % for 10 s 150 % for 30 s - from 380 A: several overload choices are available		
Supply voltage (VAC) 50/60 Hz	220500 V (±10 %) Frame 14 110220 V (±10 %) Option Frame 14 500600 V (±10 %) Option Frame 4 380600 V (±10 %) Frame 6 380690 V (±10 %) Frame 6		
Field current max	4 A Frame 1 10 A Frame 2 and 3 30 A Frame 4		
Field voltage max	Vfield = VAC x 0.82		
Operating Environment			
Operating temperature	045 °C (15165 A) 035 °C (180270 A) 040 °C (current ≥1200 A) derate by 1 %/°C up to 55 °C max		
Altitude	500 m above sea level Derate by 1 %/200 m above 500 m to 5000 m max		

Next Generation Technology

Building upon the highly successful DC590+ drive used in thousands of applications world-wide, the DC590+ Integrator drive takes DC motor control to the next level. With its state-of-the-art advanced 32-bit control architecture, the DC590+ drive delivers highly functional and flexible control suited to a whole host of industrial applications.

Typical Applications

- Converting machinery
- Plastics and rubber processing machinery
- · Wire and cable
- Material handling systems
- Automotive

Function Block Programming

Function Block Programming is a tremendously flexible control structure that allows an almost infinite combination of user functions to be realised with ease. Each control function (an input, output, process PID for example) is represented as a software block that can be freely interconnected to all other blocks to provide any desired action.

The drive is despatched with the function blocks pre-configured as a standard DC drive so you can operate it straight from the box without further adjustments. Alternatively you can pick predefined Macros or even create your own control strategy, often alleviating the need for an external PLC and therefore reducing cost.

Feedback Options

The DC590+ has a range of interface options which are compatible with the most common feedback devices enabling simple motor control through to the most sophisticated multi-motor system. Armature voltage feedback is standard without the need for any interface option.

- Analogue tachogenerator
- Encoder

Interface Options

Designed with connectivity in mind, the DC590+ has a number of communications and I/O options that allow the drive to take control of the application, or be integrated into a larger system. When combined with function programming, custom functions and control can be easily created offering the user a highly flexible and versatile platform for DC motor control.

Programming/ Operator Controls

Featuring an intuitive menu structure, the ergonomically designed operator panel allows quick and easy access to all parameters and functions of the drive via a bright, easy to read backlit display and tactile keypad. Additionally, it provides local control of start/stop, speed demand and rotation direction to greatly assist with machine commissioning.

- Multi-Lingual alpha-numeric display
- Customised parameter values and legends
- On drive or remote mounting
- Local control of start/stop, speed and direction
- Quick set-up menu

Connectivity

Whatever the complexity of your control scheme, the DC590+ has the interface to suit. As standard there's enough analogue and digital I/O for the most complex applications. Alternatively, add the relevant "technology box" for immediate access to serial communications and Fieldbus networks. The DC590+ has been designed to fit seamlessly, and without compromise, into any control environment.

Analogue/Digital Control

- 5 Analogue Inputs (12bit + sign)
- 3 Analogue Outputs
- 9 Digital Inputs
- 3 Digital Outputs

Serial Communications and Fieldbus Options

- PROFIBUS
- CANopen
- Devicenet
- RS422 / RS485
- Ei Bisynch
- EtherNet



6901 Programming/ Operator Controls

Features and Benefits

Easy to use operator controls

- · Detailed diagnostics
- · Multi-language display

Advanced autotuning

Standard open fieldbuses





Configurable input-output terminal blocks

- 5 analogue inputs
- · 3 analogue outputs
- 9 digital inputs
- 3 digital outputs

Macro function blocks

- Open-loop winder control
- Winder control loadcell/dancer
- Section control
- Maths functions
- Embedded controller functions

Worldwide product support

The DC590+ DC Drive is available with full application and service support in over fifty countries worldwide. So wherever you are, you can be confident of full back up and support.



Rapid Commissioning, optimal control performance and easy maintenance

With its self-tuning algorithm, the DC590+ can be configured and commissioned within minutes, without turning the motor and without the need for high levels of engineering know-how

The operator interface allows easy monitoring of machine operation and simplifies maintenance.

Easy integration into existing control networks

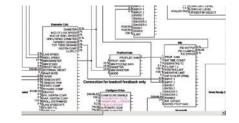
The DC590+ has a wide choice of common industry fieldbus communication options allowing seemless integration into existing factory control networks

Interfacing with existing external control equipment (Dancer, gauge, etc...)

A number of input / output options gives the DC590+ the flexibility needed for integration into any variable speed system. Combined with its embedded automation functions, its inputoutput configurations can in many instances remove the need for an external PLC.

Years of applications expertise at your service

The DC590+ macro function blocks are the result of over 30 years of experience gained by Parker SSD of installing drives in variable speed and sectional drive systems. This unique application experience is included in the drive in the form of dedicated function blocks at no extra cost, thereby reducing the design costs of your machinery.



Technical characteristics

Electrical characteristics

	Output current [A]				
Voltage	Continuous 100 %	Overload	Field current	Frame	Order code ¹
	without overload	150 % x 30 s 200 % x 10 s	max [A]	Traine	Order Code
	15	15	4	1	590P-2321501
	35	35	4	1	590P-2323501
	40	40	10	2	590P-2324002
	70	70	10	2	590P-2327002
	110	110	10	2	590P-2331102
110 V 220 V	165	165	10	2	590P-2331652
110 V - 220 V	180	180	10	3	590P-2331803
	270	270	10	3	590P-2332703
	420	380	30	4	590P-2333804
	550	500	30	4	590P-2335004
	800	725	30	4	590P-2337254
	910	830	30	4	590P-2338304
	15	15	4	1	590P-5321501
	35	35	4	1	590P-5323501
	40	40	10	2	590P-5324002
	70	70	10	2	590P-5327002
	110	110	10	2	590P-5331102
	165	165	10	2	590P-5331652
	180	180	10	3	590P-5331803
220 V - 500 V	270	270	10	3	590P-5332703
	420	380	30	4	590P-5333804
	550	500	30	4	590P-5335004
	800	725	30	4	590P-5337254
	910	830	30	4	590P-5338304
	1350	1250	60	6	590P-5341256
	1750	1600	60	6	590P-5341606
	2150	1950	60	6	590P-5341956
	420	380	30	4	590P-6333804
500 1/ 000 1/	550	500	30	4	590P-6335004
500 V - 600 V	800	725	30	4	590P-6337254
	910	830	30	4	590P-6338304
	1350	1250	60	6	590P-7341256
500 V - 690 V	1750	1600	60	6	590P-7341606
	1950	1850	60	6	590P-7341956

⁽¹⁾ The references are for 4Q drives For 2Q drives, replace "590P" for "591P"

Technical Data

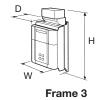
Protection	High energy MOV's Heatsink overtemperature Instantaneous overcurrent Thyristor trigger failure Inverse time overcurrent Interline snubber network Field Failure Zero speed detection Speed feedback failure Stall protection Motor overtemperature
Inputs/Outputs	
Analogue inputs	(5 Total - 1 x 12 bit plus sign, 4 x 10 bit plus sign) 1 - Speed demand setpoint (-10/0/+10 V) 4 - Configurable
Analogue outputs	(3 Total - 10 bit) 1 - Armature current output (-10/0/+10 V or 0-10 V) 2 - Configurable
Dgital inputs	(9 Total - 24 V, max 15 mA) 1 - Program stop 1 - Coast stop 1 - External stop 1 - Start/Run 5 - Configurable
Digital outputs	(3 Total - 24 V (max 30 V) 100 mA) 3 - Configurable
Reference supplies	1 - +10 VDC 110 VDC 1 - +24 VDC

Dimensions



Frame 1/2

Frame 4



Н

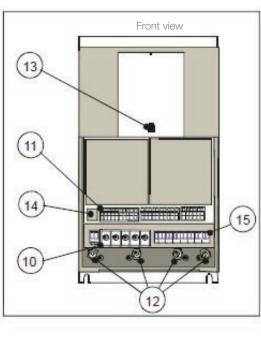
D W Frame 6

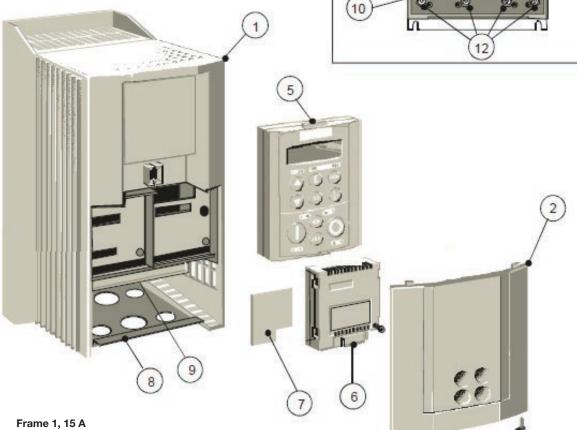
Current [A]	Frame		Weight [kg]			
Current [A]	riaille	W	H	D	weight [kg]	
15/35	1	200	375	220	6.4	
40/165	2	200	434	292	10.5	
180/270	3	250	485	234	20	
380/500	4	253	700	358	32	
725/830		253	700	330	44	
1250/1950	6 2Q	000	000	74.5	070	95
	6 4Q	686	715	378	110	

Overview of Frames 1 and 2

Frames 1 and 2

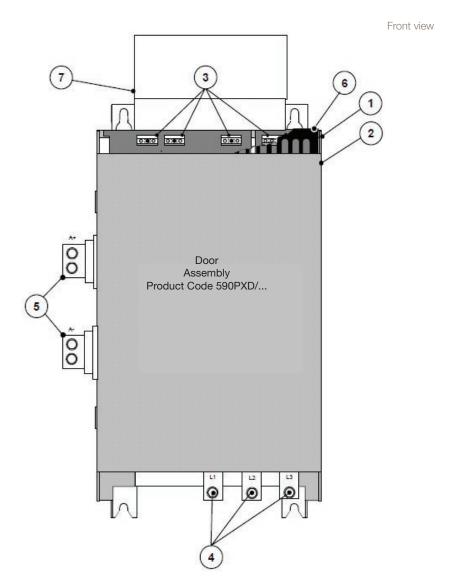
1	Main drive assembly
2	Terminal cover
3	Terminal cover retaining screws
5	6901 keypad
6	COMMS technology box (optional)
7	Speed feedback technology card (optional)
8	Gland plate
9	Power terminal shield
10	Power terminals
11	Control terminals
12	Earthing points
13	Keypad port
14	RS232 programming port
15	Auxiliary power, external contactor and isolated thermistor terminals





Overview of Frame 3

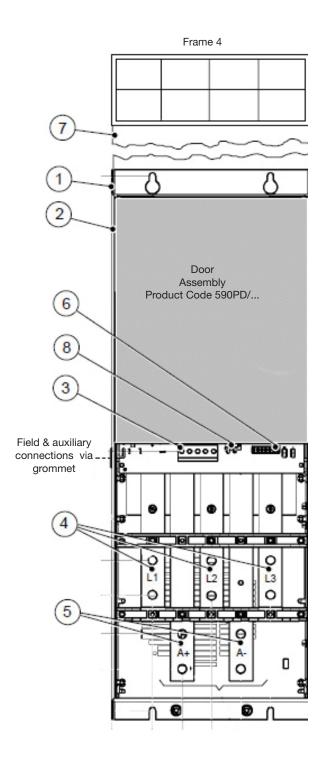
1	Main drive assembly
2	Door assembly
3	Field wiring terminals
4	Busbars - main power input
5	Busbars - main power output
6	IP20 Top cover)
7	IP20 Fan housing (where fitted)



270 A Unit

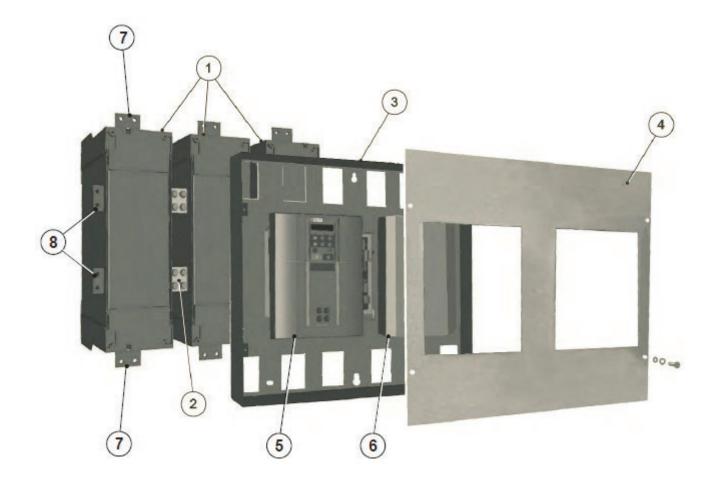
Overview of Frame 4

1	Main drive assembly
2	Standard door assembly
3	Motor field terminals
4	Busbars - main power input
5	Busbars - main power output
6	Auxiliary supply, contactor and motor thermistor terminals
7	External vent (where fitted)
8	Contactor control select



Overview of Frame 6

- 1	Phase assemblies - L1, L2, L3
2	Fishplate
3	Control panel assembly
4	Front cover
5	Standard door assembly
6	Field controller
7	Busbars - main power input
8	Busbars - main power output



External Stack Controller - DC598+, DC599+ Series

The economical solution for retrofit applications

When upgrading machines equipped with older high power DC drives, the most cost-effective and quickest way is often to reuse the existing thyristor power stack, which in most cases will be in perfect working order. To preserve your investment, Parker SSD Drives has developed a DC598+ / DC599+ power stack controller offer specially aimed at retrofit applications and based on the DC590+ controller.

Available in 2 versions, the DC599+ two quadrant non-regenerative and DC598+ four quadrant full-regenrative versions, can be used to drive the power stacks of existing DC drives manufactured by Parker SSD or other manufacturers, delivering the benefits of the recent technological innovations of the DC590+ Series drive.

The DC598+ and DC599+ offer the ability to upgrade your equipment quickly and easily and integrates with your existing control equipment or SCADA package. The DC598+ and DC599+ retrofit solutions are recommended for currents above 800 A.

Benefits

- Reuse existing DC power stacks
- Connectivity over standard common fieldbuses (Including PROFIBUS, EtherNet, DeviceNet, CANopen)
- · Easy to use operator interface
- Flexible common Integrator Series programming environment

The DC598/9+ provides the following:

- · Thyristor firing signals
- Thyristor firing pulse transformers
- AC current transformer feedback rectification and scaling
- · Armature voltage feedback interface
- · Coding and phase rotation interface
- · Mains present monitoring
- Heatsink over-temperature input
- · Field power modules and input/output terminals
- · Field current monitoring and scaling
- All standard DC590+ I/O terminals



Technical Characteristics

Technical Characteristics		
Supply Voltage	110240 VAC ±10 % 220500 VAC ±10 % 380690 VAC ±10 % 3 ph coding or 1 ph power	
Supply Frequency	50/60 Hz ±10 %	
Output Field Current	60 ADC naturally cooled - 120 ADC force cooled (1 x Field Current DC value) Amps 1 ph. AC Nominal 3 ph AC	
Field Output Voltage	(0.9 x 1 ph Supply Voltage) VDC	
Total Losses	(3 x idc out) Watts.	
Auxiliary Supply	110240 VAC \pm 10 % 1 ph - Naturally cooled 110120 VAC \pm 10 % 1 ph - Force cooled 115 V fan 220240 VAC \pm 10 % 1ph - Force cooled 230 V fan	
Auxiliary Supply Current	SMPS Quiescent Current = 500 mA 115 VAC or 250 mA 230 VAC ie 50 VA. Fan current - 270 mA @115 VAC or 135 mA @230 VAC	
Auxiliary Supply Fuse	3 A	
Operating Temp.	0+45 °C	
Storage Temp.	-25+55 °C	
Shipping Temp.	-25+70 °C	
Enclosure Rating	IP20	
Altitude Rating	Maximum Altitude 500 m De-rate the output at 1 % per 200 m	
Humidity	Maximum 85 % relative humidity at 45 % non-condensing	
Atmosphere	Non flammable, non-corrosive and dust free	
Climatic	Class 3k3 as defined by EN60721-3-3 (1995)	

Accessories and Options

Overview

Options	Fitting	Order Reference
Operator Keypad		
DC590+ keypad (removable) 6901-00-G		6901-00-G
Remote mounting kit	Option	6052/00
Communication Cards		
EtherNet Modbus/TCP and EtherNet IP		6055-ENET-00
LINKnet		6055-LNET-00
DeviceNet	6055-El00-00 ROFIBUS-DP Option 6055-PROF-00	
RS485 / Modbus		
PROFIBUS-DP		
CANopen DS402		
Speed Feedback Cards		
Wire-ended encoder Card	Ontion	AH387775U001-1
Analogue Tacho	Option AH500935U001-1	
Drive Doors / Accessories		
Door for Frame 3 Standard 590PXD-0		590PXD-0010-UK
Door for Frame 4	Stariuaru	590PD-0010-UK
Frame 4 ventilation kit	Option	LA466717U001-1

Communication Cards

The communication cards allow the DC590+ to be connected to the most common industry standard fieldbuses.

Features

- Dimensions HxWxD: 127 mmx76.2 mmx25.4 mm
- LED indication of network and card status

Ethernet Communications Interface		
*Order Code: 6055-ENET-00		
Supported Protocols Modbus/TCP and Ethernet IP		
Communication Speed	10/100 M bits/s	
Station Address	Selectable via switch or Internet Explorer	
Suitable for	AC690+ version 4.7+ DC590+ version 7.1+	

RS485/Modbus Communications Interface						
*Order Code: 6055-EI00-00						
Supported Protocols Modbus RTU, El Bisynch ASCII						
Cabling	RS485 2 or 4 wire					
Communication Speed	300 to 115200 bits/s					
Station Address Selectable via Software						
Suitable for	AC690+ version 4.7+ DC590+ version 5.17+					

Devicenet Communications Interface							
*Order Code: 6055-DNE	*Order Code: 6055-DNET-00						
Supported Protocols	DeviceNet Drive Profile Drive – Group 2 slave only						
Station Address	DeviceNet Drive Profile Drive – Group 2 slave only						
Suitable for Drives	AC690+ DC590+ version 5.x+						

Profibus-DP Communications Interface							
*Order Code: 6055-PROF-00							
Supported Protocols Profibus-DP							
Communication Speed	Automatically Detected						
Station Address	Selectable via Software						
Suitable for	AC690+ version 1.x+ DC590+ version 5.x+						

CANopen Communications Interface							
*Order Code: 6055-CAN-00							
Profile	DS402						
Supported Messages	SDO, PDO, NMT, SYNC						
Communication Speed	20 K, 50 K, 125 K, 250 K, 500 K, 1M bits/s selectable						
Station Address	Selectable via Switch						
Suitable for	AC690+ DC590+ version 5.x+						

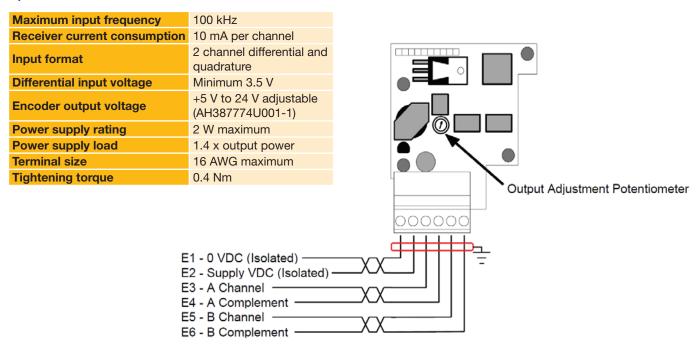
LINKnet Communications Interface							
*Order Code: 6055-LNET-00							
Supported Protocols Modbus/TCP and Ethernet IP							
Communication Speed 10/100 M bits/s							
Station Address	Selectable						
Suitable for	AC690+ DC590+ version 5.x+						

Encoder Feedback Option Card

Description

The encoder feedback card allows an incremental encoder to be fitted to the drive to provide accurate measurement of motor speed. The card also provides the encoder power supply.

Specifications



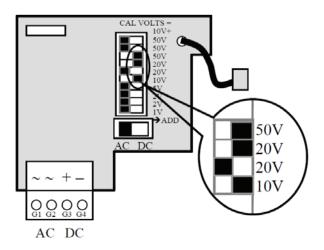
Analogue Tacho Feedback Option Card

Description

The analogue tacho feedback card allows the connection of either an AC or DC tachogenerator to provide a measurement of motor speed to improve motor control. Switches for calibration allow for quick and easy setup.

Specifications

Tachogenenerator type	AC/DC
Calibration range	10-200V



Order Codes

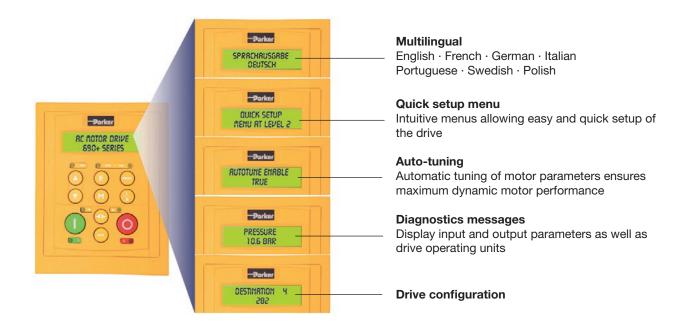
Order Code	Description
AH387775U001-1	Encoder Card - Adjustable supply
AH500935U001-1	Tacho Feedback Card

Operator Keypads

Standard operator keypad 6901-00-G

Features

- · Local motor control: start, speed, direction, diagnostics
- Operator menus and parameter configuration
- · Quick setup menu
- Password protection for parameter configuration

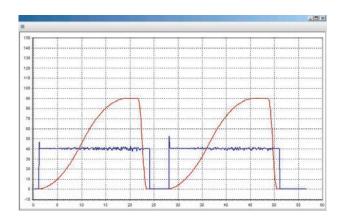


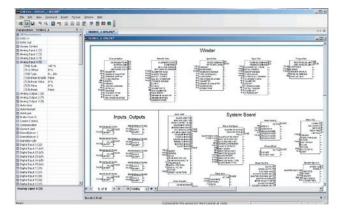
Drive System Explorer Lite (DSE Lite) Software

Description

DSE LITE software is an easy to use configuration, commissioning and monitoring tool with graphical interface for the Parker SSD Drives range of AC and DC drives. While the drive is in running mode the oscilloscope function allows "on-line'" monitoring of selected parameters and the recording of trends.

DSE LITE, allows the user to create, parameterize and configure user defined applications thanks to function blocks dedicated to speed control, Winder, PID, Diameter calculator, Shaftless...
DSE LITE is downloadable from our website. www.parker.com





Order Codes

DC590+ Integrator Series, 110 V...500 V 3 phase

	1		2	3	4		5	6		7	8	9	10
Order example	590P	-	23	21501	0	-	Р	00	-	U	4	V	0

1	Product	t Family									
	590P	DC590+ Series DC Di									
		4 quadrant regenerati	ve								
	591P	DC591+ Series DC Digital Drive -									
		2 quadrant non-regen	erative								
2	Supply	Voltage									
	23	110220 V 3 phase									
	53	220500 V 3 phase									
3	Current / Power Rating @110220 VAC 3 ph										
		Output current [A]	Frame								
	21501	15	1								
	23501	35	1								
	24002	40	2								
	27002	70	2								
	31102	110	2								
	31652	165	2								
	31803	180	3								
	32703	270	3								
	33804	380	4								
	35004	500	4								
	37254	4									
	38304	830	4								
3	Current	/ Power Rating @22050	0 VAC 3 ph								
		Output current [A]	Frame								

4	Auxiliary Su	ipply							
	0	Universal 115 V230 V 1 ph							
		(Frames 1, 2, 6)							
	1	115 V 1 ph (Frames 3,4)							
	2	230 V 1 ph (Frames 3,4)							
5	Mounting								
	Р	Panel mounting (1)							
6	Special Options								
	00	None							
		Documented special options (refer to local sales office)							
7	Languages								
	U	English (50/60 Hz) (2)							
8	Keypad								
	4	6901 keypad fitted							
9	Speed Feed	lback							
	V	Armature voltage (3)							
10	Communica	ations							
	0	None (4)							

- (1) Frame 4 ventilation duct kit sold as separate part LA466717U001-1.
- (2) Product sold with English as standard. Additional languages can be selected by the user on the 6901 keypad at product commissioning. German, French, Italian and Spanish.
- (3) Product supplied without feedback option fitted (armature voltage control). Encoder and tacho feedback options sold separately.
- (4) Product supplied without communications options fitted. Options sold separately.

37254	725	4
38304	830	4
Current / I	Power Rating @2205	00 VAC 3 ph
	Output current [A]	Frame
21501	15	1
23501	35	1
24002	40	2
27002	70	2
31102	110	2
31652	165	2
31803	180	3
32703	270	3
33804	380	4
35004	500	4
37254	725	4
38304	830	4
41256	1250	6
41606	1600	6
41956	1950	6

DC590+ Integrator Series 500 V...690 V 3 phase

	1		2	3	4		5	6		7	8	9	10
Order example	590P	_	63	33804	2	1 -	Р	00	-	U	4	V	0

1	Product Family						
	590P	DC590+ Series DC D	igital Drive -				
		4 quadrant regenerati	ive				
	591P	DC591+ Series DC D	igital Drive -				
	_	2 quadrant non-reger	nerative				
2	Supply voltage						
	63	500600 V 3 ph					
	73	500690 V 3 ph					
3	Current / Power Rating @500-600 V 3 ph						
		Output current [A]	Frame				
	33804	380	4				
	35004	500	4				
	37254	725	4				
	38304	830	4				
3	Current / Power Rating @500-690 V 3 ph						
		Output current [A]	Frame				
	41256	1250	6				
	41606	1600	6				
	41956	1950	6				
4	Auxiliary Supply						
	0	Universal 115 V230	V 1ph				
		(Frames 1, 2, 6)					
	1	115 V 1 ph (Frames 3	4)				
	2	230 V 1 ph (Frames 3	4)				

5	Mounting				
	Р	Panel mounting (1)			
6	Special Options				
	00	None			
		Documented special options (0199) (refer to local sales office)			
7	Languages				
	U	English (50/60 Hz) (2)			
8	Keypad				
	4	6901 keypad fitted			
9	Speed Feedback				
	V	Armature voltage (3)			
10	Communications				
	0	None (4)			

- (1) Frame 4 ventilation duct kit sold as separate part LA466717U001-1.
- (2) Product sold with English as standard. Additional languages can be selected by the user on the 6901 keypad at product commissioning. German, French, Italian and Spanish.
- (3) Product supplied without feedback option fitted (armature voltage control). Encoder and tacho feedback options sold separately.
- (4) Product supplied without communications options fitted. Options sold separately.

DC590+ Series External Stack Controllers

	1		2	3	4		5	6	7		8	9	10	11
Order example	598P	-	23	26001	0	-	Α	Р	00	-	U	4	V	0

1	Product family						
	598P	ck Controller -					
	599P	DC599+ External Sta 4Q Regenerative	DC599+ External Stack Controller - 4Q Regenerative				
2	Supply voltage						
	23 110220 V 3 ph						
	53	220500 V 3 ph					
	73	500690 V 3 ph					
3	Current / Power Ratings @110220 V 3 ph						
		Output current [A]	Frame Size				
	26001	60	1				
	31201	120	1				
4	Auxiliary	liary Supply					
	0	Universal 115 V230 V 1 ph (60 Amp rating only)					
	1 115 V 1 ph (120 Amp rating only) 2 230 V 1 ph (120 Amp rating only)						
5	Trigger O	Trigger Option					
	Α	Amplifiers					
	Trigger (23 and 53 supplies only)						

6	Mounting				
	Р	Panel mounting (1)			
7	Special Options				
	00	None			
		Documented special options (0199) (refer to local sales office)			
8	Languages				
	U	English (50/60 Hz) (2)			
9	Keypad				
	4	6901 keypad installed			
10	Speed Feedback				
	V	Armature voltage (3)			
11	Communications				
	0	None (4)			

- (1) Frame 4 ventilation duct kit sold as separate part LA466717U001-1.
- (2) Product sold with English as standard. Additional languages can be selected by the user on the 6901 keypad at product commissioning. German, French, Italian and Spanish.
- (3) Product supplied without feedback option fitted (armature voltage control). Encoder and tacho feedback options sold separately.
- (4) Product supplied without communications options fitted. Options sold separately.

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